After locking out machine, attempt to start the machine using normal operating controls. Once it has been assured that the machine cannot operate, be sure to return the operating controls to the neutral or off position.

**After the work is completed:**
A. Install and adjust point of operation guards and/or other safety devices
B. Remove all tools, equipment, or other non-essential items
C. Inform appropriate affected personnel
D. Remove LOTO devices
E. Test cycle the machine to ensure it operates as expected
F. If further work is needed, reinstall LOTO
G. Remove LOTO devices and notify affected employees that the equipment is ready for use